

(12) **United States Design Patent**
George, II et al.

(10) **Patent No.:** **US D716,064 S**
(45) **Date of Patent:** **** Oct. 28, 2014**

(54) **MILANO CHAIR**

(71) Applicants: **Daniel C. George, II**, Grand Rapids, MI
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(72) Inventors: **Daniel C. George, II**, Grand Rapids, MI
(US); **Matthew Jung**, Ada, MI (US)

(73) Assignee: **Comfort Research, LLC**, Grand Rapids,
MI (US)

(**) Term: **14 Years**

(21) Appl. No.: **29/490,244**

(22) Filed: **May 8, 2014**

(51) **LOC (10) Cl.** **06-01**

(52) **U.S. Cl.**
USPC **D6/334**

(58) **Field of Classification Search**
USPC D6/334, 335, 336, 379, 381; 297/94,
297/118, 232, 445.1, 448.1, DIG. 7
See application file for complete search history.

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Primary Examiner — Sandra Snapp

(74) *Attorney, Agent, or Firm* — King & Partners, PLC

(57) **CLAIM**

The ornamental design for a Milano chair, as shown and described.

DESCRIPTION

FIG. 1 is a front perspective view of a Milano chair showing, in particular, the ornamental design thereof.

FIG. 2 is a front end view of the Milano chair of FIG. 1.

FIG. 3 is a rear end view of the Milano chair of FIG. 1.

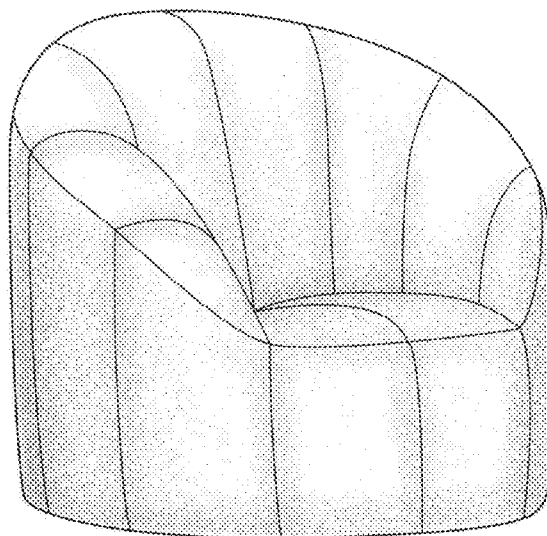
FIG. 4 is a left side view of the Milano chair of FIG. 1.

FIG. 5 is a right side view of the Milano chair of FIG. 1.

FIG. 6 is a top plan view of the Milano chair of FIG. 1; and,

FIG. 7 is a bottom plan view of the Milano chair of FIG. 1.

1 Claim, 7 Drawing Sheets



U.S. Patent

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Sheet 1 of 7

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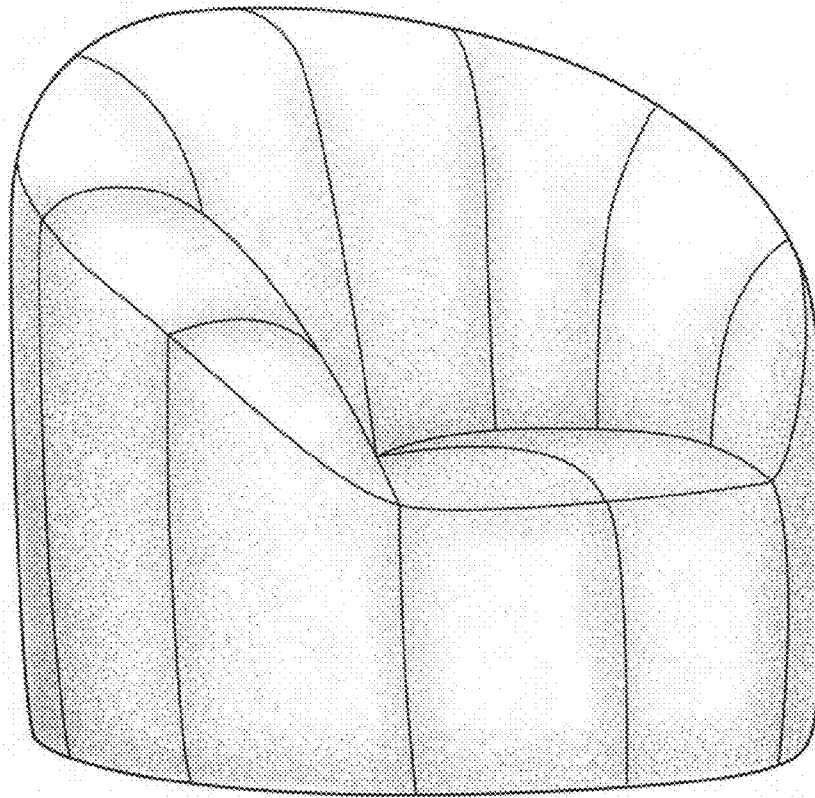


Figure 1

U.S. Patent

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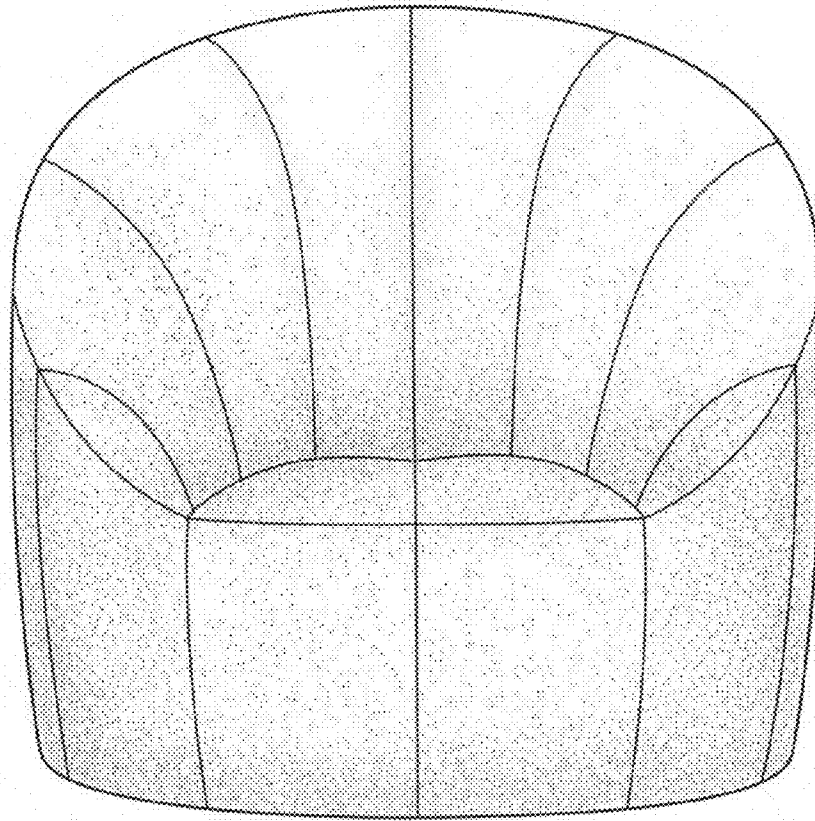


Figure 2

U.S. Patent

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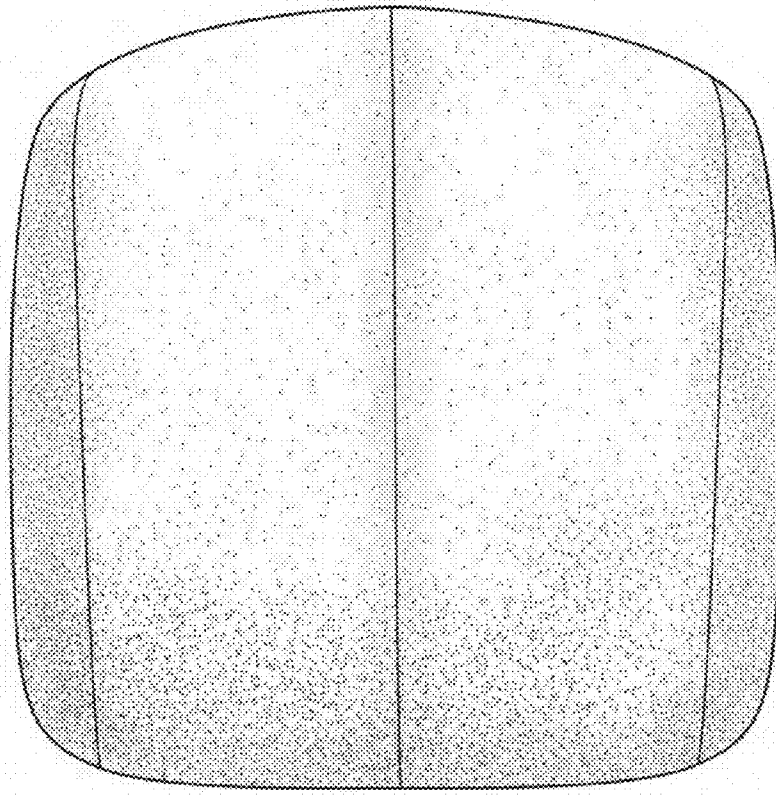


Figure 3

U.S. Patent

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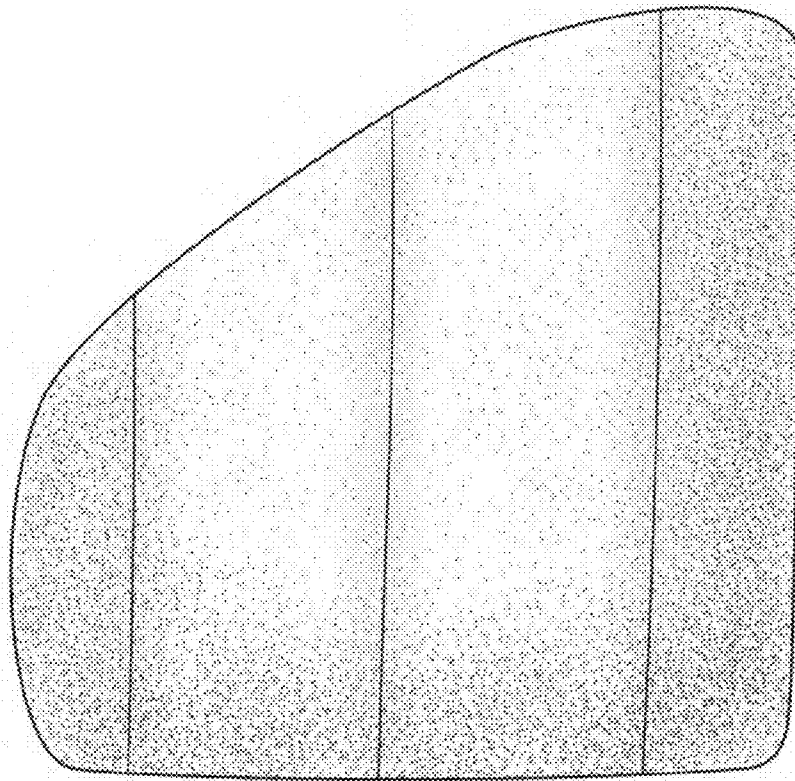


Figure 4

U.S. Patent

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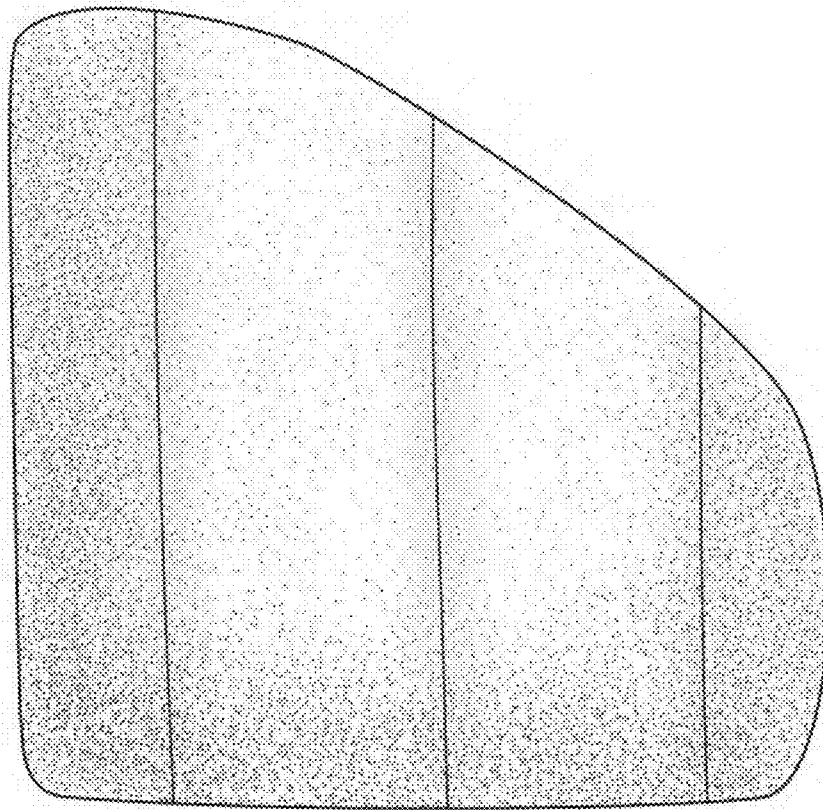


Figure 5

U.S. Patent

Oct. 28, 2014

Sheet 6 of 7

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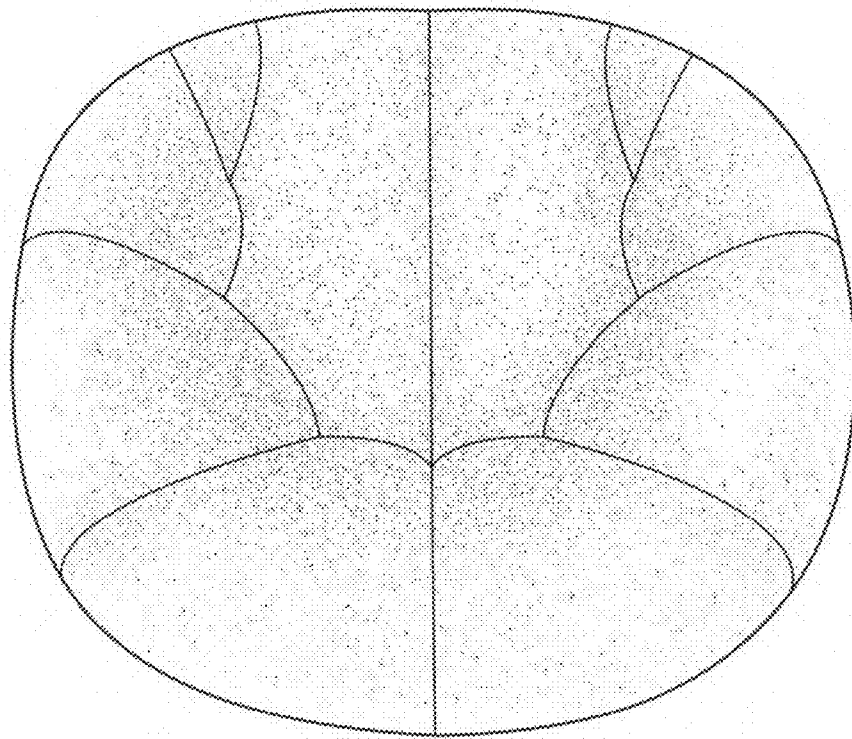


Figure 6

U.S. Patent

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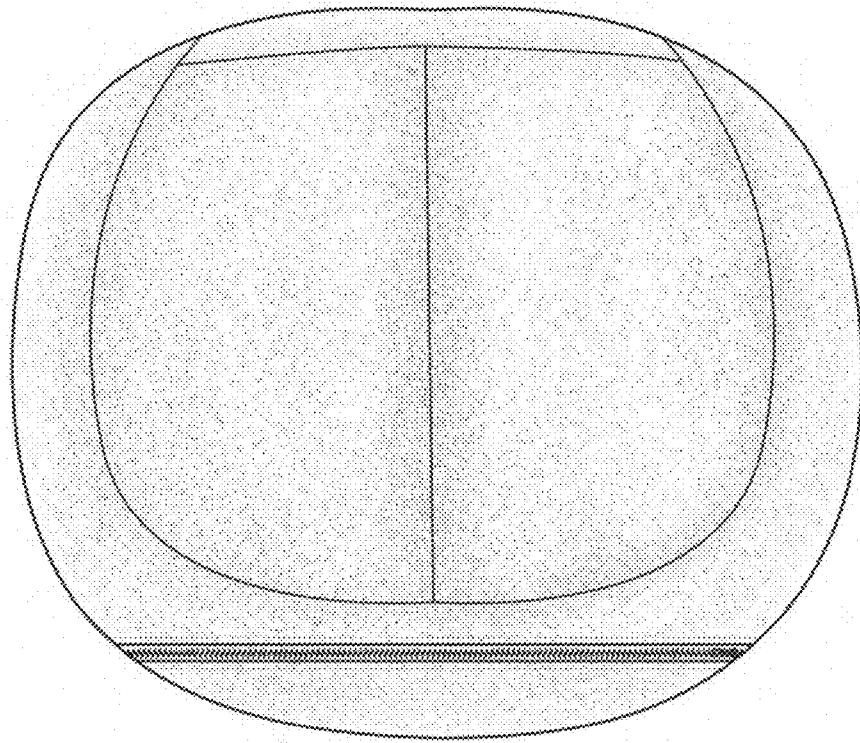


Figure 7



This Certificate issued under the seal of the Copyright Office in accordance with title 17, *United States Code*, attests that registration has been made for the work identified below. The information on this certificate has been made a part of the Copyright Office records.

Maria A. Pallante

Register of Copyrights, United States of America

Registration Number
VA 1-902-254

**Effective date of
registration:**
April 22, 2014

Title

Title of Work: Big Joe Milano 1.0

Completion/Publication

Year of Completion: 2013

Date of 1st Publication: June 1, 2013

Nation of 1st Publication: United States

Author

■ **Author:** Comfort Research, LLC

Author Created: photograph(s)

Work made for hire: Yes

Citizen of: United States

Domiciled in: United States

Copyright claimant

Copyright Claimant: Comfort Research, LLC

1719 Elizabeth Avenue NW, Grand Rapids, MI, 49504, United States

Rights and Permissions

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Holland, MI 49423 United States

Certification

Name: William L. King III

Date: April 22, 2014

Applicant's Tracking Number: COM-141068

Exhibit B



Exhibit B

Cocoon Faux Fur Bean Bag Chair, Multiple Colors: Kids' & Teen Rooms : Walmart.com

www.walmart.com/ip/Cocoon-Adult-Faux-Fur-Bean-Bag-Chair/34164788

Cocoon Faux Fur Bean Bag Chair, Multiple Colors: Kids' & Teen Rooms : Walmart.com

Comfort Research - Big Joe Milano

Walmart
Save money. Live better.

Special gifts for Mom's special day

Hello, Chip. Sign Out | Help

Value of the Day | Weekly Ad | Store Finder | Registry | Gift Cards

Track My Orders | My Account | My Lists

See All Departments ▾

Search Home ▾ Search Go


My Cart (5) ▾

My Store: Orlando ▾

Home : Kid's Lounge Seating

connections from Hallmark
© HMK LLC

HALLMARK CARDS NOW STARTING AT 47% [Learn More](#)



Cocoon Faux Fur Bean Bag Chair, Multiple Colors

Be the first to [write a review](#) | [About this product](#) [Print](#)

Select options:

1) Color: White

☐ ☐ ☐ ☐ ☐ ☐

Buy from Walmart

Online
\$59.⁹⁸

Quantity: 1 [Add to Cart](#)

Add to my: [Wish List](#) | [Registry](#)

Shipping & Pickup

NEW
In stock for:

- Free shipping available [When will it arrive?](#)
- Free store pickup
— as soon as 4/23 with [site to store](#) [Check More Stores](#)

[Zoom](#)

About this product [Top of Page](#)

Share this: [f](#) [t](#) [p](#) [e](#)



302 Fifth Ave., N.Y. N.Y. 10001
212-643-0680
www.ideanuova.com



Page 2 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph

Comfort Research's Photograph



POOPOO

BEANBAG COUCH

CHEVRON FUR

34"H x 30"W x 36"D

BEAN BAG

*The couch is both soft and supportive to keep you
comfy for movie nights, gaming or studying.*



PLUM



BROWN



BLACK

PRHGC10-09

Registered design and concept by Idea Nuova, Inc. **IDEA NUOVA**

oooonoo

BEANBAGS

MICROMINK

28"H x 28"W x 28"D

BEAN BAG



CHEETAH



ZEBRA

PRHGC10-07

Registered design and concept by Idea Nuova, Inc. **IDEA NUOVA**



Page 5 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph



Comfort Research's Photograph

idea
nuova

**Doted
Arm Chair** | **POLY NYLON**
34"H x 30"W x 36"D

BEAN BAG



PRHGC10-08

Registered design and concept by Idea Nuova, Inc. **IDEA NUOVA**



Page 7 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph

Comfort Research's Photograph



**Beanbag
Lounger**

POLY NYLON

34"H x 30"W x 36"D

BEAN BAG

*The back and arm rests provide soft but firm support.
This chair is great for any room in the house.*



PINK



TURQ/PATTERN



NAVY



BLACK

PRHGC10-05

Registered design and concept by Idea Nuova, Inc. **IDEA NUOVA**

Page 8 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph

Comfort Research's Photograph



Exhibit D

NOUVOO

ADJUSTABLE
FLIP LONGER

POLY NYLON

24"H x 25" W x 30"D

- Lightweight and portable!
- Lounger has various folding sizes adjust to your desired angle!
- Available in Solid Colors and Prints

BEAN BAG



PRHGC10-03

Registered design and concept by Idea Nuova, Inc. IDEA NUOVA

Page 9 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph



Comfort Research's Photograph

FLIP LOUNGER | **POLY NYLON**
24"W x 30"D x 25"H

- Lightweight and portable!
- Lounger Folds up into a Chair!
- Available in Solid Colors and Prints

BEAN BAG



PRHGC10-02B

Registered design and concept by Idea Nuova, Inc. **IDEA NUOVA**

Page 10 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph



Comfort Research's Photograph



Page 11 of Idea Nuova's Sales Brochure Utilizing Comfort Research's Photograph

Comfort Research's Photograph





Bean Bags and Ottomans

BeanBags

CIRCULAR BEAN LOUNGE CHAIRS

28" W x 32"H x 28"D



Red Beanbag
(18-1763 TCX)
with White Piping



Lime Beanbag
(13-0550 TCX)
with White Piping



Black Beanbag
(19-4007 TCX)
with White Piping

PRL450-90

Registered design and concept by **Idea Nuova**

Exhibit E

URBAN | SHOP

BEANBAG CHAIRS

BEAN CHAIR



PRL2200-272F

Registered design and concept by Idea Nuova, Inc. Idea Nuova

Exhibit E

URBAN | SHOP

BEAN BAG LOUNGER

34 IN H X 30 IN W X 36 IN D

SEATING

THE BACK AND ARM RESTS PROVIDE SOFT BUT FIRM SUPPORT.
THIS CHAIR IS GREAT FOR ANY ROOM IN THE HOUSE.



PINK



TURQ/PATTERN



NAVY



BLACK

URBAN | SHOP

BEAN BAG CHAIR

SIZE: 40"L x 40"W x 32"H

FUN TWO-TONE COLORS!

SEATING



PINK / PURPLE



TEAL COLOR COMBO



WHITE / BLACK

URBAN | SHOP

SAUCER BEAN BAG

MEDIUM - 28IN. H X 28IN D

LARGE - 22IN. H X 30IN D



Black
with Grey Piping



Red
with Navy Piping



Navy
with Turq Piping



Lime
with Turq Piping



Turq
with Lime Piping



Fuschia
with Orange Piping



Purple
with Pink Piping

URBAN | SHOP

DORM CHAIR

26IN. H x 30IN. D x 30IN. W

Black
with Grey Piping



Red
with Navy Piping



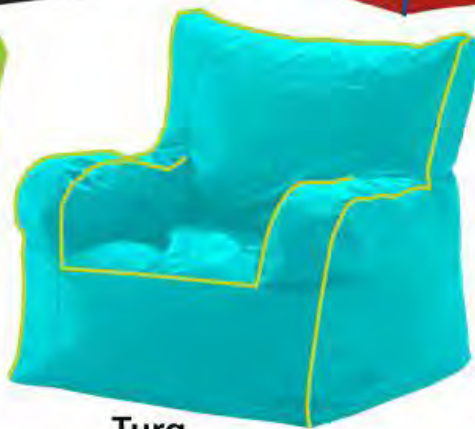
Navy
with Turq Piping



Lime
with Turq Piping



Turq
with Lime Piping



Fuschia
with Orange Piping



Purple
with Pink Piping



URBAN | SHOP

BEAN BAG CHAIR

SIZE: 40"L X 40"W X 32"H

SOFT + COZY
NEW SQUARE PROFILE.

SEATING

NAVY

TURQ

BLACK

PINK



Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

PR9A561-01b

URBAN | SHOP

HANDKERCHIEF BEAN BAG

SIZE: 36" x 36"

MATERIAL: POLY COTTON

TIE HANDLE MAKES IT EASY
TO PLOP IN THE PERFECT SPOT.

SEATING



PINK



PURPLE



NAVY



GREY

URBAN | SHOP

DOTTED ARM CHAIR

SEATING

34" WIDE X 36" DEEP X 28" HIGH



PINK



TEAL



GREY

PR3501-26c

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

CORNER SECTIONAL AND FOOT REST

CORNER SECTIONAL:
10IN H X 23IN W X 23IN D

FOOT REST:
28IN H X 28IN W X 28IN D

MATERIAL: MICROFIBER

SEATING



Navy



Brown



Black

Ottomans

URBAN | SHOP

COLLAPSIBLE OTTOMAN

15IN W X 15IN D X 14.5IN H



OTTOMANS



Purple



Ivory



Paisley



Pink



Zebra



Ikat

URBAN | SHOP

STORAGE OTTOMAN



OTTOMAN



Close-up of
Fabric

PRL2200-556

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

BUFFALO CHECK OTTOMAN

15IN H X 15IN W X 15IN DEPTH

OTTOMANS



PRL2200-511

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

MULTI COLORED FUR COLLECTION



COLLECTION

- Saucer Chair
- Beanbag
- Poof
- Ottoman



Beanbag



Ottoman:
15in x 15in x 15in



Ottoman Poof



Saucer Chair
27in H x 31in W x 29.5in D

ROYAL PLUSH STORAGE OTTOMAN

14.5in. W x 14.5in. D x 14.5in. H



Red



Black



**Fuschia /
Orange Ombre**



**Yellow
Grey Chevron**



**Green
Blue Chevron**



Floral



Plaid

PRM565-185

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

URBAN | SHOP

EMBOSSED STORAGE OTTOMANS

15IN H X 15IN W X 15IN D



OTTOMANS



PRL2200-533

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

SQUARE KNIT OTTOMANS

15IN H X 15IN W X 15IN D

OTTOMANS



Navy



Grey



Off White



Burnt Orange

PRL2200-600

Registered design and concept by Idea Nuova, Inc. Idea Nuova

Exhibit E

URBAN | SHOP

POLY NYLON STORAGE OTTOMAN

OTTOMANS



Pink:
18-2333 TPX



Turquoise:
17-4735 TPX



Navy:
19-3938 TPX



Lime:
13-0645 TPX



Dark Grey



Zebra

PRL3502-56

Registered design and concept by Idea Nuova, Inc. Idea Nuova

Exhibit E

URBAN | SHOP

FOLDABLE LAPDESK

FOLDED: 12.4IN. L X 11IN. W X 1.4IN H
OPEN: 22IN. L X 12.4IN. W X 0.7IN H

CLOSE-UP VIEW



GREAT SIDE POCKET
FOR PENS, PENCILS,
PAPER CLIPS ETC...

TOP OF DESKS FOLDS UP AND DOWN!

LAPDESK



Grey



Dark Wood
Paper Veneer



White



Black

URBAN | SHOP

POUF OTTOMAN STOOLS

24IN H X 15IN W X 15IN DEPTH



OTTOMANS



PRL2200-812

Registered design and concept by Ized Design, Inc. IZED DESIGN

Exhibit E

URBAN | SHOP

PRINTED SQUARE CANVAS POUF

17"W x 17"D x 17"H

POUF



Geo Print



Chevron



Trellis

URBAN | SHOP



TABLET OTTOMAN

16IN H X 16IN W X 26IN D

AWESOME TABLE OTTOMAN
JUST MOUNT YOUR TABLET ONTO THE
OTTOMAN AND ENJOY

OTTOMANS



BLACK LEATHER



BROWN LEATHER



WHITE SHAG

URBAN | SHOP



TABLET OTTOMAN

16IN H x 16IN W x 26IN D

AWESOME TABLE OTTOMAN
JUST MOUNT YOUR TABLET ONTO THE
OTTOMAN AND ENJOY

OTTOMANS



OTTOMAN UPRIGHT



TURN OVER THE LID
IN ORDER TO PLACE
YOUR IPAD



OTTOMAN COLLAPSES
FLAT

PRL3501-03C

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

ANIMAL PRINT OTTOMAN

15"W x 15"D x 15"H

OTTOMAN



Multi Animal



Zebra



Cheetah

URBAN | SHOP

STORAGE

EMBOSSED DOUBLE STORAGE OTTOMAN

15IN H X 30IN W X 15IN D



Embossed Croc Ottoman



Embossed Zebra Ottoman

PRL3501-06

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

PRINTED SQUARE CANVAS POUF

17"W x 17"D x 17"H

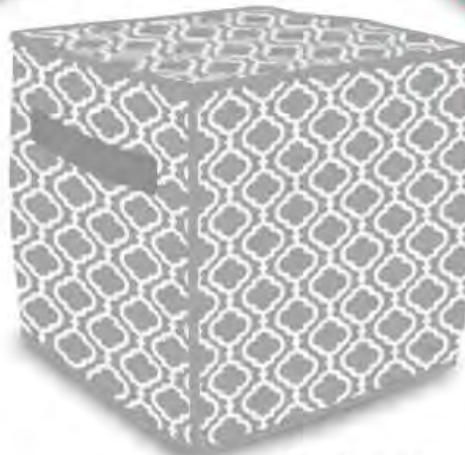
POUF



Trellis Black



Trellis Pink



Trellis Grey



Trellis Blue

PRL3501-08

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

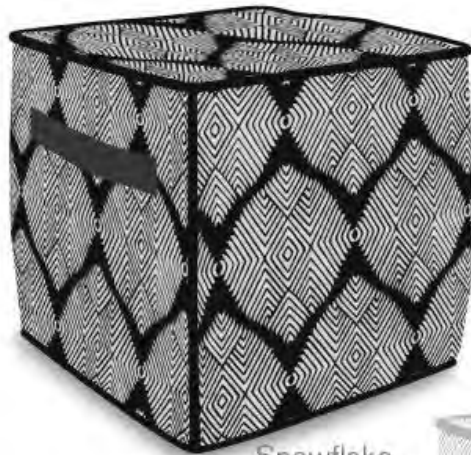
Exhibit E

URBAN | SHOP

PRINTED SQUARE CANVAS POUF

17"W x 17"D x 17"H

POUF



Snowflake
Black



Snowflake
Pink



Snowflake
Grey



Snowflake
Blue

PRL3501-09

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

PRINTED SQUARE CANVAS POUF

17"W x 17"D x 17"H

POUF



Suzani Teal



Suzani Plum



Marigold

URBAN | SHOP

ULTRA SUEDE OTTOMAN

14.5IN H X 14.5IN W X 14.5IN D
MATERIAL: ULTRA SUEDE

OTTOMAN



PRL3501-15

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

BEAN BAG STRIPED POUF

SEATING

22 IN L X 22 IN W X 14.5 IN H



NATURAL



BLUE



GREY

URBAN | SHOP

SOTRAGE OTTOMAN

14 IN H x 15 IN W x 15 IN D

OTTOMANS



Pink:
18-2333 TPX



Turquoise:
17-4735 TPX



Navy:
19-3938 TPX



Lime:
13-0645 TPX



Dark Grey

PRL3502-56

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

OTTOMANS

SOTRAGE OTTOMAN

14 IN H X 15 IN W X 15 IN D



Black:
Grey Piping



Navy:
Turquoise Piping



Pink:
Coral Piping



Dark Grey:
Lime Piping

PRL3501-57

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

STORAGE CHEST W/ OTTOMANS

15 IN H X 15 IN W X 15 IN D

OTTOMANS



PRL3501-58

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

STORAGE CHEST

OTTOMANS



PRL3501-59

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E

URBAN | SHOP

BURLAP & NAIL HEAD OTTOMANS

OTTOMANS

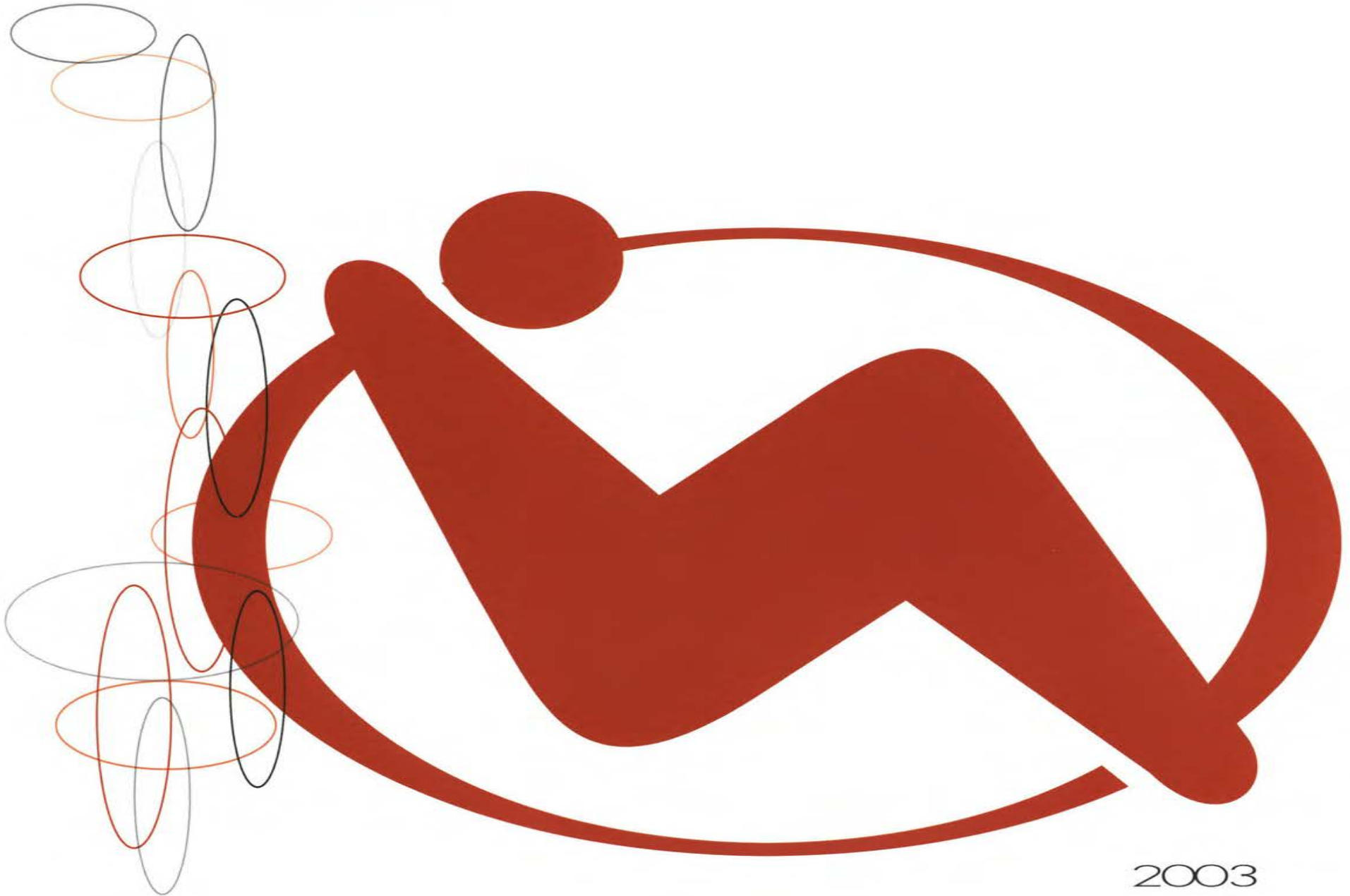


PRL3502-73

Registered design and concept by Idea Nuova, Inc.

Idea Nuova

Exhibit E



2003

BEANBAGSBEANBAGSBEANBAGSBEANBAGSBEANBAGSBEANBAGSBEANBAGS



Dorm Bag



Circumference • 116"
Diameter • 37"
Floor Space = 42"x 42"x 40" Tall
Item 74069



Jr. Bag



Circumference • 94"
Diameter • 30"
Floor Space = 30"x 30"x 30" Tall
Item 77080



Large Cube



22"x 22" 22"
Item 71074



Small Cube



18"x 18"x 18"
Item 73030



- Bean Bags are available in all colors (see color page 14).
- Custom embroidery is available on all Bean Bags.



877.226.2926
www.comfortresearch.com

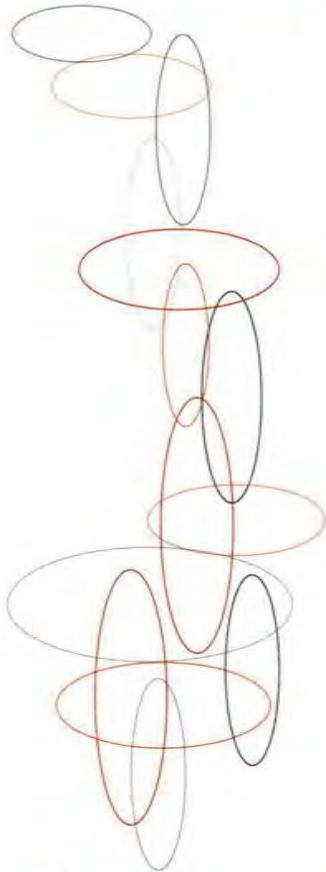


1525 Gezon Parkway, Suite C, Grand Rapids, MI 49509

High Point Show Room:
Showplace!, Space 4555, High Point, NC 27260

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\$5.00

Exhibit F



Comfort Research

new	the Green Beans	p3
new	the Eco Line	p4
	Beaniest Collection	p6-l6

QUICK SEARCH

FUF COLLECTION

- 1 Welcome page
- 2 what's a Fuf?
- 3 Relax Lounger
- 4 Chillum Chair & Loveseat
- 5 Zip2gather
- 6 Gamer Rocker, Video Rocker & Tempo
- 7 Wedge Chair & S Chair
- 8 Vegas Chair
- 9 Tink Chair & Couch
- 10 Fuf Sports
- 11 Polyester fiber description
- 12 Katana Chair
- 13 Ez Rocker Chair & Loveseat
- 14 Large, Medium & Throw Pillows
- 15 Tvisio
- 16 Fruit & Celestial
- 17 Fabrics & Colors
- 18 Fabrics & Colors
- 19 Fuf Chair spread

BEANIEST COLLECTION

- 1 Quick Search
- 2 Going Green
- 3 The Green Bean
- 4 The Eco Line
- 5 Beaniest Beans description
- 6 Teardrop, Dorm bag & Puck
- 7 Kiddie, Basic & Jumbo Bean
- 8 Reanne & Integra Chair
- 9 Right Angle Chair
- 10 Club & Cargo Club Chair
- 11 Jr Club Chair
- 12 The Zoid
- 13 Switch
- 14 Big Joe, Kong Hand & Baseball Glove
- 15 Flip Lounger & Small Cube
- 16 Sports Vinyl
- 17 Embroidery & Promotions
- 18 Kirkstan Chair
- 19 Fuf Chair spread

THE ORIGINAL FUF

Centerfold

CHECK OUT OUR SHOWROOMS

High Point Showroom Showplace
Space 2118
211 E Commerce
High Point, NC 27260

World Market Center
Space 930 F
495 Grand Central Parkway
Las Vegas, NV 89106

Also see us at:
The International Housewares show

Our Home:
3860 Roger B. Chaffee SE
Grand Rapids, MI 49548

p 616.475.5000
f 616.241.5458
t 877.226.2926

info@comfortresearch.com
www.comfortresearch.com

THANK YOU

Chip and Matt would like to thank you for making Comfort Research a success again this year. We appreciate your business very much. We are looking forward to another fantastic year of great products and new innovation!



tan twill
070



FLIP LOUNGER



Chair style 30x30x30h
Lounge style 53x30x20h
#7500



orange twill
060



burnt orange twill
106

SMALL CUBE



16x16x16h
#0730